

### Detailed Specifications



WorkCentre M165 shown with Duplex Automatic Document Feeder, High-Capacity Feeder and Offsetting Catch Tray option.



WorkCentre M165 shown with Duplex Automatic Document Feeder, High-Capacity Feeder and Office Finisher option.



WorkCentre M175 shown with Duplex Automatic Document Feeder, High-Capacity Feeder and Advanced Office Finisher option.



WorkCentre M175 shown with Duplex Automatic Document Feeder, High-Capacity Feeder and Professional Finisher option.

#### WorkCentre® M165 Copier-Printer

#### WorkCentre® M175 Copier-Printer

#### OUTPUT SPEED—printing and copying

65 images per minute (ipm) letter (8.5 x 11"/216 x 279 mm/A4)	75 images per minute (ipm) letter (8.5 x 11"/216 x 279 mm/A4)
49 ipm legal (8.5 x 14"/216 x 356 mm)	49 ipm legal (8.5 x 14"/216 x 356 mm)
42 ipm ledger (11 x 17"/279 x 432 mm/A3)	42 ipm ledger (11 x 17"/279 x 432 mm/A3)

#### FIRST-IMAGE-OUT TIME—letter size, from platen to offsetting catch tray

2.9 seconds

2.9 seconds

#### WorkCentre® M165/M175

#### NETWORK PRINTING—SMart Network Controller

<b>Processor</b>	Intel® Celeron® 433 MHz
<b>Memory</b>	64 MB RAM
<b>System Disk</b>	Minimum 9.1 GB
<b>Printer Languages (auto switching)</b>	PCL® 6 (PCL 5e) emulation PostScript® 3 emulation (optional)

#### NETWORK PRINTING—resolution, printing via CentreWare® software

PCL emulation: 600 x 600 dpi (standard)  
PostScript emulation: 600 x 600 and 1200 x 1200 dpi (optional)

## WorkCentre® M165/M175 Copier-Printers

**NETWORK PRINTING—printing features**

Edge-to-edge printing  
 Booklet creation  
 Cover selection  
 Paper selection by attribute  
 Multi-up  
 Stapling (single/dual/multi-position)  
 Saddle Stitch Booklet Making (with Professional Finisher)  
 Output tray selection  
 Watermark  
 Fit to new paper size  
 Transparency interleave  
 Banner sheet enable/disable  
 Hole punching  
 Image quality  
 Store and recall driver settings

**PRINT PROTOCOLS AND NETWORKS**

<b>Physical</b>	Ethernet 100BaseT/10BaseT, 10Base2, 10Base5 via adapter Wireless ethernet (IEEE 802.11b) via third-party adapters
<b>Operating Systems</b>	Microsoft® Windows® 95, 98, Millennium® (Me), NT® 4.0, 2000, XP®, Windows Server 2003 Citrix Novell® NetWare® 4.x, 5.x, 6 Mac OS® 8.x, 9.x, OS X—optional
<b>Network Protocols</b>	TCP/IP: Internet Printing Protocol, LPR/LPD, Raw Socket Printing/Port 9100, NetBIOS, HTTP Netware: Bindery and NDS IPX/SPX, NDPS®/NEPS (with Server Gateway) AppleTalk®: EtherTalk®—optional Microsoft Windows Networking over IP and NetBEUI

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## WorkCentre® M165/M175 Copier-Printers

PRINT PROTOCOLS AND NETWORKS *Continued*

<b>Administration Protocols</b>	DHCP, BOOTP, SNMP, WINS, DDNS, SLP® v2, HTTP, RARP, DHCP Autonet			
<b>Fonts</b>	PCL: 80 scalable fonts, line printer and bitmap format line printer fonts PostScript 3: 136 PostScript standard fonts (optional) Font management utility for downloading additional fonts			
<b>Print Drivers</b>	<b>Environment</b>	<b>PCL5e</b>	<b>PCL 6</b>	<b>PostScript (optional)</b>
	Windows 95/98/Me	Bidirectional enhanced*	Bidirectional enhanced*	Bidirectional enhanced*
	Windows NT 4.0	Bidirectional with user selectable interface (standard** and enhanced)	Bidirectional enhanced	Bidirectional with user selectable interface (standard** and enhanced)
	Windows 2000/XP, Windows Server 2003 (Microsoft Certified)	Bidirectional with user-selectable interface (standard and enhanced)	Bidirectional with user-selectable interface (standard and enhanced)	Bidirectional with user-selectable interface (standard and enhanced)
	Macintosh® System 8.x, 9.x, OS X	N/A	N/A	Generic PPD
	Macintosh System 9.x	N/A	N/A	Bidirectional via AppleTalk

## CENTREWARE® INTERNET SERVICES—integrated device Web page

<b>Device Status</b>	Web server embedded on SMart network controller —Tray status/contents —Consumables status
<b>Print Queue Viewing</b>	Complete job print queue management—hold, release, promote and delete
<b>Job Submission</b>	Print-ready files PCL, PS (optional) Output feature selection
<b>Device Administration</b>	Allows simple, remote installation setting of configuration options and management of the device
<b>Browsers</b>	Windows XP, 2000/NT 4.0/Me/98/95: Netscape Navigator® 4.x and above, Microsoft Internet Explorer 4.x and above Macintosh 9.x/OS X: Netscape Navigator 6.x Linux: Netscape® 6.x

\*Enhanced: Xerox custom graphical user interface.

\*\*Standard: Driver based on Microsoft tree-structure user interface (includes Xerox features and functionality).

## WorkCentre® M165/M175 Copier-Printers

**E-MAIL (optional)**

<b>Capability</b>	Direct document e-mail from device Manual address entry via touchscreen keyboard (ad hoc)
<b>Resolutions</b>	300 x 300 dpi 200 x 200 dpi
<b>Maximum Scan Area</b>	11.7 x 17"/297 x 432 mm/A3
<b>Network Protocol</b>	SMTP, MIME encoded
<b>File Formats</b>	TIFF 6.0 with G3 MH or G4 MMR compression (single page or multiple pages) PDF with G3 MH or G4 MMR compression (image only)

**COPYING**

<b>Document Scanner</b>	Duplex Automatic Document Feeder with 75-sheet capacity
<b>Sides (input:output)</b>	1:1, 1:2, 2:2 and 2:1
<b>Quantity</b>	1 to 9,999
<b>Resolution</b>	600 x 600 dpi x 8 bit input/4800 x 1200 dpi output
<b>Concurrency</b>	Concurrent scanning and printing
<b>Digital Imaging</b>	AutoIQ automatic digital image quality control Auto rotation 180° or 270° when needed Image shift Edge erase Edge-to-edge copying Auto centering Original type selection (normal, text, halftone, photo) Lighter/darker Background suppression Contrast Sharpness Screening
<b>Copy Pre-collation Memory</b>	256 MB, expandable to 512 MB
<b>Reduction/Enlargement</b>	Variable zoom from 25% to 400% in 1% increments Anamorphic zoom Six user-programmable percentages

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## WorkCentre® M165/M175 Copier-Printers

**COPYING** *Continued*

<b>Special Features</b>	<p>Auto paper select</p> <p>Auto reduction/enlargement to fit selected paper size</p> <p>Auto registration</p> <p>Auto tray switching</p> <p>Automatic job recovery</p> <p>Booklet creation</p> <p>N-up—up to six columns by six rows</p> <p>Transparency dividers (blank or printed)</p> <p>Negative image</p> <p>Mirror image</p> <p>Covers insertion (front only, front and back, back only; blank or printed)</p> <p>Build Job (enables special programming for different pages in one document. Can be used for inserts, mixing input from the document glass and document feeder)</p> <p>Page programming of tabs or paper inserts</p> <p>Store and recall job programming</p> <p>Job interrupt</p> <p>Bound document copying (produce multiple sets from stored job segments)</p> <p>Sample set</p> <p>Mixed-size originals</p> <p>Context-sensitive help screens</p> <p>Multi-position stapling with optional finishers</p> <p>Saddle-stitch bookletmaking with optional Professional Finisher</p>
<b>Foreign Device Interface (optional)</b>	<p>Interface to third-party access control devices, coin machines, card readers</p> <p>Supports a variety of vending stations available through the Xerox Custom Application Service</p>
<b>USB Port (copier function only)</b>	<p>PC interface for upload/download of internal auditor data and customer device administration/software upgrade</p>
<b>Accessibility Option</b>	<p>Xerox Copier Assistant™ Software provides a PC-based alternative to the user interface touchscreen. Used in conjunction with a customer-supplied PC attached via the USB port, this software provides text-to-speech, screen magnification and easy PC keyboard access to basic and advanced copy features.</p>
<b>DEVICE MANAGEMENT</b>	
<b>Management Support</b>	<p>SNMP Version 1 and SNMP Version 2c trap over TCP/IP and IPX</p> <p>MIB access (IETF-MIB II RFC 1213), host resources</p> <p>MIB RFC 2790, Printer MIB RFC v.2</p>
<b>Xerox CentreWare Intranet Services</b>	<p>Allows simple remote installation, setting of configuration options, and management of the device</p>
<b>Xerox CentreWare Web</b>	<p>A Web-based server application for network administrators that permits Web browser-based device management from any workstation, whether running Windows or UNIX, or any other operating system</p> <p>Works with any SNMP-managed printer from any manufacturer</p> <p>Provides help with device discovery and installation, health checks and troubleshooting, and device upgrades, as well as basic accounting and asset management.</p> <p>Requires Windows XP or 2000 (Professional or Advanced Server) and Internet Explorer 5.01 or higher</p>

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## WorkCentre® M165/M175 Copier-Printers

DEVICE MANAGEMENT *Continued*

<b>Novell NDPS/NEPS</b> (gateway for WorkCentre)	Server gateway application: centralized management tool.
<b>Xerox CentreWare® for Unicenter TNG®</b>	Provides added identification to the general discovery performed by Unicenter TNG and the ability to see the WorkCentre under a Unicenter TNG Business Process View.
<b>Xerox CentreWare® for Tivoli® NetView®</b>	Provides for the identification of Xerox N-Series printers and WorkCentre multifunction devices in the general discovery performed by Tivoli NetView.
<b>Xerox CentreWare® MC for Microsoft Management Console (MMC)</b>	CentreWare MC Snap-in supports printer discovery and management.
<b>Xerox CentreWare® for HP® OpenView®</b>	Provides for the identification of Xerox N-Series printers and WorkCentre multifunction devices in the general discovery performed by OpenView. Provides traps and message updates to the OpenView alarm browser and the ability to launch CentreWare Internet Services for device management directly from OpenView.
<b>Xerox Plug and Print 2000</b>	Plug and Print 2000 (PnP2000) is an administrative service program that simplifies enterprise-wide printer installs and relocations for Windows 2000 environments. The product discovers devices, automatically installs devices, enables sharing printers to users and provides install reports—all through a user-friendly interface.
<b>Xerox Barcode Pro PS (optional)</b> Purchase via <a href="http://www.font.net">www.font.net</a>	Enables intelligent PostScript printing on Xerox multifunction printers by storing Xerox software as well as the barcode fonts on the printer hard disk. Enables the printing of barcodes from any application (client or mainframe) that supports PostScript printing. Automatically calculates the check digit, places start/stop and middle bar characters in the data string, compresses and encodes the data string, and rotates the barcode through 90 or 270 degrees
<b>Xerox Device Types for SAP R/3 Environment</b>	Simplifies printing in SAP R/3 environments by providing users of SAP R/3 v4.6C, 4.x and 3.x ERP applications with enhanced WorkCentre printing functionality. (PostScript and PCL): —Simplex or duplex printing —Finishing—single or dual stapling —Tray pull location from any tray —Print security via PIN ID capability at the WorkCentre
<b>Xerox SAP R/3 PostScript Intelligent Barcode Utility (optional)</b> Purchase via <a href="http://www.font.net">www.font.net</a>	Provides built-in process intelligence that allows the automated printing of barcodes on any appropriately configured PostScript printer on the SAP R/3 4.x (or higher) network. Used in conjunction with Xerox PostScript Device Types for SAP R/3 Environment and Xerox Font Center Barcode Fonts. Utility enables automated checksum calculation, placement of start/stop characters, encoding of data string, and data compression.

## PAPER HANDLING—Duplex Automatic Document Feeder

<b>Capacity*</b>	75 sheets
<b>Speed</b>	75 ipm—8.5 x 11"/216 x 279 mm long edge feed (LEF)
<b>Paper Sizes Sensed</b>	Statement/5.5 x 8.5"/140 x 216 mm/A5 LEF or short edge feed (SEF) Letter/8.5 x 11"/216 x 279 mm/A4 LEF or SEF Legal/8.5 x 14"/216 x 356 mm SEF Ledger/11 x 17"/279 x 432 mm/A3 SEF
<b>Weights</b>	13 lb to 32 lb bond/50 to 120 gsm

\*Paper capacities are based on 20 lb bond/75 gsm stock; capacities will vary with different weight stocks.

## WorkCentre® M165/M175 Copier-Printers

## PAPER HANDLING—Front-Loading Paper Trays

<b>Number</b>	Two
<b>Capacity*</b>	550 sheets each
<b>Sizes</b>	User adjustable from 5.5 x 8.5"/140 x 216 mm/A5 to 11 x 17"/279 x 432 mm/A3
<b>Weights</b>	16 to 53 lb bond (110 lb index)/60 to 200 gsm
<b>Types</b>	Letterhead Bond Preprinted forms Plain Hole-punched Heavyweight Recycled paper

## PAPER HANDLING—Bypass Tray

<b>Capacity*</b>	100 sheets
<b>Sizes</b>	4.13 x 5.83"/105 x 148 mm to 11.7 x 17"/297 x 432 mm
<b>Weights</b>	16 to 57 lb bond (80 lb cover)/60 to 216 gsm
<b>Types</b>	Letterhead Bond Preprinted forms Plain Hole-punched Heavyweight Recycled paper Label stock Transparencies

## PAPER HANDLING—High-Capacity Feeder

<b>Capacity*</b>	Two trays: 1,600 and 2,000 sheets
<b>Paper Size</b>	Letter/8.5 x 11"/216 x 279 mm/A4 LEF
<b>Weights</b>	16 to 53 lb bond (110 lb index)/60 to 200 gsm
<b>Total Capacity*</b>	4,800 sheets (with Bypass Tray, Front-Loading Paper Trays and High Capacity Feeder)

## OUTPUT OPTION—Offsetting Catch Tray Option (M165 only)

<b>Capacity*</b>	300 sheets (Letter/8.5 x 11"/216 x 279 mm/A4)
<b>Sizes</b>	4.25 x 5.5"/A6 to 11 x 17"/A3

\*Paper capacities are based on 20 lb bond/75 gsm stock; capacities will vary with different weight stocks.

## WorkCentre® M165/M175 Copier-Printers

**OUTPUT OPTION—Office Finisher Option**

<b>Top Tray</b>	Capacity:* 250 sheets
<b>Stacking Tray</b>	Capacity:* 2,000 sheets
<b>Sizes</b>	4.25 x 5.5"/A6 to 11 x 17"/A3
<b>Weights</b>	16 to 57 lb bond (80 lb cover)/60 to 216 gsm
<b>Stapling</b>	Single (any corner) and dual Auto stapling (50 sheets maximum) Offline stapling (40 sheets maximum) Statement, letter, legal, 11 x 17", A5, A4, A3 sizes supported
<b>Hole Punching (optional)</b>	Optional Three and Two Hole Punch (North America) Optional Two Hole and Four Hole Punch (Europe) Optional "Swedish" Four Hole Punch (Europe)

**OUTPUT OPTION—Advanced Office Finisher Option**

<b>Top Tray</b>	Capacity:* 250 sheets
<b>Stacking Trays</b>	Capacity:* 3,000 sheets (2 x 1,500)
<b>Sizes</b>	4.25 x 5.5"/A6 to 11 x 17"/A3
<b>Weights</b>	16 to 57 lb bond (80 lb cover)/60 to 216 gsm
<b>Stapling</b>	Front, rear, dual, SEF and 4-stitch Auto stapling (50 sheet maximum) Offline stapling (50 sheets maximum) Statement, letter, legal, 11 x 17", A5, A4, A3 sizes supported
<b>Hole Punching</b>	Standard Three Hole Punch (North America) Standard Two Hole Punch (Europe) Optional Two Hole Punch (North America) Optional Four Hole Punch (Europe) Optional "Swedish" Four Hole Punch (Europe)

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\*Paper capacities are based on 20 lb bond/75 gsm stock; capacities will vary with different weight stocks.

## WorkCentre® M165/M175 Copier-Printers

## OUTPUT OPTION—Professional Finisher Option

<b>Top Tray</b>	Capacity:* 250 sheets
<b>Stacking Tray</b>	Capacity:* 1,500 sheets
<b>Sizes</b>	4.25 x 5.5"/A6 to 11 x 17"/A3
<b>Weights</b>	16 to 57 lb bond (80 lb cover)/60 to 216 gsm
<b>Stapling</b>	Front, rear, dual, SEF and 4-stitch Auto stapling (50 sheets maximum) Offline stapling (50 sheets maximum) Statement, letter, legal, 11 x 17", A5, A4, A3 sizes supported
<b>Booklet Maker</b>	Capacity:* Tray stop up, 30 booklets (one to five sheets per booklet); tray stop down, unlimited Sizes: 8.5 x 11"/216 x 279 mm/A4, 8.5 x 14"/216 x 356 mm, 11x17"/279 x 432 mm/A3 Weights: 16 to 53 lb. bond (100 lb. index)/60 to 200 gsm Saddle-Stitch Capacity:* 2 to 15 sheets (8 to 60 page booklet) V-Fold Capacity:* 1 to 5 sheets (unstapled)
<b>Hole Punching</b>	Standard Three Hole Punch (North America) Standard Two Hole Punch (Europe) Optional Two Hole Punch (North America) Optional Four Hole Punch (Europe) Optional "Swedish" Four Hole Punch (Europe)
<b>FAX (optional)</b>	
<b>Compatibility</b>	ITU (CCITT) Group 3 quality/resolution of 600 x 600, 400 x 400, 300 x 300, 200 x 200, 200 x 100 dpi
<b>Speed/Modem(s)</b>	One or two V.34 modems: 33,600 bps. Less than four seconds per page transmission time. ISDN via third-party adapter.
<b>Compression/Speed</b>	MH/MR/MMR/G3/Super G3
<b>Fax Send Features</b>	Auto fax transmission reduction Page-by-page job status at the machine Fax from platen Delay start Automatic memory resend Automatic cover sheets Priority send Broadcast
<b>Fax Receive Features</b>	One- or two-sided printing, stapled or unstapled Reduction at reception to fit available paper Junk fax prevention
<b>Fax Reports</b>	Activity report Broadcasting/Multipoll Dial directory Transmission confirmation Pending fax Mailbox

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\*Paper capacities are based on 20 lb bond/75 gsm stock; capacities will vary with different weight stocks.

**WorkCentre® M165/M175 Copier-Printers**

**FAX (optional) *Continued***

<b><i>Fax Receive Mailboxes</i></b>	Up to 200 password-protected mailboxes
<b><i>Auto Dialing</i></b>	Total of 200 speed dials (single-line option) or 1,000 speed dials (dual-line option) Up to 100 dial groups with up to 200 recipients per group (single-line option) Up to 200 dial groups with up to 400 recipients per group (dual-line option) Auto redial Batch send

**ACCOUNTING**

<b><i>Internal Auditor</i></b>	Tracks copy usage Supports up to 2,150 user accounts, 5,925 general accounts and 256 group accounts Auditrone report printout Ability to upload/download account and usage data via direct connection using Windows-based software.
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**WorkCentre® M165**

**WorkCentre® M175**

**MONTHLY DUTY CYCLE**

Up to 250,000

Up to 300,000

**WorkCentre® M165/M175**

**BASIC CONFIGURATIONS\***

Network Copier-Printer with network controller, Duplex Automatic Document Feeder, and High-Capacity Feeder

**ACCESSORY OPTIONS**

- One-line fax option
- Two-line fax option
- Offsetting Catch Tray (M165 only)
- Office Finisher
- Advanced Office Finisher
- Professional Finisher
- Foreign Device Interface
- Two-hole legal punch option (N. America)
- Three-hole punch option (N. America)
- Two-hole punch option (Europe)
- Four-hole punch option (Europe)
- “Swedish” 4 hole punch option (Europe)
- Copy Pre-collation RAM Upgrade (256 MB)
- Image Overwrite Security
- Scan to E-mail
- Xerox Copier Assistant
- PostScript 3 emulation

**ELECTRICAL REQUIREMENTS**

110–140 Volt Nominal, 60 Hz, 20A or  
220–240 Volt Nominal, 50 Hz, 10A

\*Features, configurations and options may vary by location.

	WorkCentre® M165 Copier-Printer	WorkCentre® M175 Copier-Printer
<b>POWER CONSUMPTION</b>		
<i>Running</i>	≤ 1,720 watts <sup>1</sup>	≤ 1,720 watts <sup>1</sup>
<i>Standby</i>	≤ 350 watts <sup>2</sup>	≤ 350 watts <sup>2</sup>
<i>Lower Power Mode</i>	≤ 245 watts	≤ 275 watts
<i>Sleep Mode</i>	≤ 95 watts	≤ 95 watts
<i>Warm-up</i>		
<i>Ready to Copy</i>	≤ 72 seconds <sup>3</sup>	≤ 72 seconds <sup>3</sup>
<i>Ready to Print</i>	≤ 165 seconds	≤ 165 seconds

WorkCentre® M165/M175

<b>ENVIRONMENTAL CONSIDERATIONS</b>	
<i>Required Temperature Range</i>	50° to 90° F (10° to 32° C)
<i>Required Relative Humidity</i>	10% to 85%

<b>DIMENSIONS AND WEIGHTS</b>	<i>Width</i>	<i>Depth</i>	<i>Height</i>	<i>Weight</i>
<i>Configured with OCT (M165 only)</i>	51"/1,297 mm	35"/890 mm	48"/1,230 mm	295 lbs/134 kg
<i>Configured with Office Finisher</i>	61"/1,556 mm	35"/890 mm	48"/1,230 mm	358 lbs/162 kg
<i>Configured with Advanced Office Finisher</i>	67"/1,697 mm	35"/890 mm	48"/1,230 mm	463 lbs/210 kg
<i>Configured with Professional Finisher</i>	69"/1,762 mm	35"/890 mm	48"/1,230 mm	463 lbs/210 kg

<b>SPACE REQUIREMENTS (Moveable)</b>	<i>Width</i>	<i>Depth</i>	<i>Height</i>
<i>Configured with OCT (M165 only)</i>	79"/2,007 mm	76"/1,930 mm	78"/1,981 mm
<i>Configured with Office Finisher</i>	89"/2,257 mm	76"/1,930 mm	78"/1,981 mm
<i>Configured with Advanced Office Finisher</i>	95"/2,402 mm	76"/1,930 mm	78"/1,981 mm
<i>Configured with Professional Finisher</i>	97"/2,457 mm	76"/1,930 mm	78"/1,981 mm

<b>CERTIFICATIONS</b>
FCC Class A Compliant (U.S.), DOC Class A Compliant (Canada)
89/336/EEC (Europe)
UL Listed (UL 1950, Third Edition)
CB Certified (IEC 60950/EN 60950)
73/23/EEC (Europe)
Novell® Tested and Approved
Designed for Microsoft Windows Certified
99/5/EEC (Europe)

<sup>1</sup> ≤ 1,789 watts with Office Finisher  
<sup>1</sup> ≤ 1,920 watts with Advanced Office Finisher or Professional Finisher  
<sup>2</sup> ≤ 360 watts with Office Finisher  
<sup>2</sup> ≤ 370 watts with Advanced Office Finisher or Professional Finisher  
<sup>3</sup> ≤ 82 seconds with Fax enabled

WorkCentre® M165/M175 Copier-Printers

SUPPLIES

<i>Description</i>	<i>Order Number</i>	<i>No. per Box</i>	<i>Expected Yield</i>
Toner Cartridge	6R1146	2	45,000 per cartridge @ 6% area coverage
Staple Cartridge (for 50-sheet stapling)	108R493	3	5,000 per cartridge
Staple Cartridge for Booklet Maker Saddle stitch stapling (15 sheet max.)	8R12897	8 (4 x 2)	2,000 per cartridge

**Total satisfaction guaranteed.**

The exclusive Xerox Total Satisfaction Guarantee, recognized as unique in the industry, covers every Xerox WorkCentre® which has been continuously maintained by Xerox or its authorized representatives under a Xerox express warranty or Xerox Maintenance agreement. You decide when you're satisfied.



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