**Phaser®
6180MFP**
Letter-size
Color
Multifunction Printer

Xerox Phaser® 6180MFP
Multifunction Printer
Advanced color made easy

xerox ®

Phaser® 6180MFP Color Multifunction Printer

A value-packed color device for your busy small-to-medium-size business designed to handle office document demands with speed and precision. It delivers fast printing, outstanding color quality and unmatched ease-of-use. Plus, advanced copying, scanning and faxing — all the tools you need to get more work done efficiently.

Go full speed

Multifunction performance that easily keeps up with the busy pace of your entire office.

20 ppm

- **Fast color at up to 20 ppm** lets your entire workgroup enjoy the benefits of color without slowing down.

- **One space-saving device** does the work of four standalone machines, combining powerful printing, copying, scanning and faxing.

- **Black-and-white prints at up to 31 ppm** regardless of your job's size or complexity, thanks to a 400 MHz processor and 348 MB of memory (expandable to 1,408 MB).

- **A scan speed of up to 7 color or 20 black-and-white scans per minute** lets you quickly go from paper to digital.

- **Walk-up fax and LAN fax** (fax from the print PCL driver) delivers up to 400 x 400 dpi resolution, and includes JBIG compression technology for faster transmissions.

Make your point in color, and customers get it faster, and retain it longer

Print to please

Need to impress? For outstanding print quality, this device performs beautifully.

- **600 x 600 x 4 dpi resolution** delivers an amazing 16 shades of color per pixel — often perceived as higher print quality than many 2400 dpi devices.

- **EA-HG toner technology** — with particles engineered to have uniform size and shape — gives your printed images superior detail and clarity. It's the same high-quality toner used in our professional graphic-arts color printers and MFPs.

- **True Adobe® PostScript® 3™** print language ensures your jobs are printed accurately every time.

- **PANTONE® Color** approved solid-color simulations, Xerox color correction technology and simple calibration tools automatically give you the right color or let you fine-tune colors for special applications.
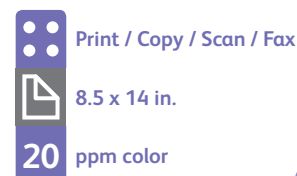
Work hard, print (and copy, scan and fax) easy

From installation to everyday operation, this device provides a wealth of features to make office life easier.

- **Complete installation takes only minutes,** thanks to the advanced Phaser Installer software.

- **Check print job status,** manage your fax address book and get quick access to online support right from your desktop with CentreWare® IS internal web server.

- **Professional layout functions** like N-up, Posters, Booklet and ID Card Copy increase your document options.

- **Built-in support for Apple Bonjour™** (standard) and included Mac drivers will please mixed Mac/PC environments.

- **Instant pop-up messages** appear on your monitor if print issues arise, thanks to PrintingScout® alerts.

- **Super-quiet operation** makes it office-friendly.

- **Multiple connectivity choices,** such as Ethernet, USB, parallel and optional wireless, provide the flexibility to support diverse workgroups. Plus, the available multi-protocol network card, which supports DDNS, IPP, WINS, SSL/HTTP and IPv6, ensures your private data stays secure in any network environment.

Phaser® 6180MFP Quick Facts

- Print up to 20 ppm color, 31 ppm black-and-white
- 600 x 600 x 4 dpi
- 400 MHz processor
- 60,000 pages/month duty cycle
- 384 MB memory, expandable to 1,408 MB
- 400-sheet capacity, expandable to 950 sheets

Print / Copy / Scan / Fax

8.5 x 14 in.

20 ppm color

WxDxH:
18.1 x 20.5 x 28.7 in.
460 x 520 x 730 mm

1
Standard 150-sheet Tray 1 (MPT) supports a wide range of custom media and sizes.

2
Standard 250-sheet Tray 2 reliably feeds weights up to 80 lb. cover and custom sizes.

3
Optional 550-sheet (feeder with stand) boosts total paper capacity to 950 sheets.

4
Automatic Document Feeder allows scanning and faxing of multiple-page documents up to 50 sheets.

5
Money-saving and fast automatic duplex option for two-sided printing (standard on D configuration).

6
Standard 384 MB memory (expandable to 1,408 MB) allows for larger print jobs.

7
Convenient front door provides easy access to the simple-to-replace print cartridges. Choose the high-capacity cartridges for cost savings and nonstop printing. Standard-capacity cartridges are available if printing loads are lighter.

8
Intuitive control panel makes copy, fax and scan functions easy to use, and also displays job status and toner levels.

Powerful scanning solutions

The Phaser 6180MFP converts your paper documents into ultraportable digital files for efficient sharing, organizing and archiving.

- **Express Scan Manager** (standard) lets you easily set up default parameters — like image type, scan resolution, paper size and output destination — for faster, simplified scanning.

- **Choose from flexible document-routing options** like Scan to Email, Scan to Server (FTP) and Scan to Computer (using SMB network protocol).

- **Download email addresses** directly to the device-based Address Book Editor for easy front-panel access when sending scans.

- **Save your scans** as industry-standard PDF, JPEG or TIFF file formats.

- **Manage documents** and convert scanned images into editable text using Scan to PC Desktop® software (optional).

Phaser® 6180MFP Configurations

Phaser 6180MFP/N

- 50-sheet Automatic Document Feeder
- Embedded Fax and LAN Fax
- Ethernet and USB connectivity
- Scan to email, scan to server (FTP), scan to computer

Phaser 6180MFP/D

6180MFP/N plus:

- Automatic two-sided printing

Options

- 550-sheet feeder with stand
- Wireless network adapter
- Additional memory

Phaser® 6180MFP
Color Multifunction Printer

	Phaser 6180MFP/N	Phaser 6180MFP/D
Speed	Up to 20 ppm color / 31 ppm black-and-white	
Duty Cycle	60,000 pages / month[1]	
Paper Handling Paper input Standard	**Tray 1 (MPT):** 150 sheets; Custom sizes: 3 x 5 in. to 8.5 x 14 in. / 76.2 x 127 mm to 220 x 355.6 mm	
	Tray 2: 250 sheets; Custom sizes: 5.8 x 8.2 in. to 8.5 x 14 in. / 148 x 210 mm to 220 x 355.6 mm	
Optional	**Tray 3 (feeder with stand):** 550 sheets; Custom sizes: 5.8 x 8.2 in. to 8.5 x 14 in. / 148 x 210 mm to 220 x 355.6 mm	
Document handler	**Automatic Document Feeder:** 50 sheets; Custom sizes: 5.8 x 8.2 in. to 8.5 x 14 in. / 148 x 210 mm to 220 x 355.6 mm	
Paper output	300 sheets	
Automatic two-sided printing	Optional	Standard
Copy Copy speed	Up to 7 cpm color / 20 cpm black-and-white	
First-page-out-time	As fast as 20 seconds color / 11 seconds black-and-white	
Resolution (max)	600 x 600 dpi	
Copy features	Collation, Reduce/Enlarge, ID Card Copy, Poster	
Print First-page-out-time	As fast as 10 seconds color / 10 seconds black-and-white	
Resolution (max)	600 x 600 x 4 dpi	
Processor	400 MHz	
Memory (std / max)	384 MB / 1,408 MB	
Connectivity	10/100Base-TX Ethernet, USB 2.0, Parallel, Optional: multiprotocol network card, wireless network adapter	
Page description languages	PCL® 6 emulation, Adobe® PostScript® 3™	
Print features Standard	N-up, Booklet printing, Fit to page, Transparency separators, Skip blank pages, Covers/Separators[2], Poster[2], Watermarks[2], Overlays[2], Banner sheets[2], Proof Print, Secure Print, RAM collation	
Scan Scan destinations	Scan to Computer Application (USB), Scan to Server (FTP), Scan to Computer (using SMB), Scan to Email	
Scan features	JPEG, TIFF, PDF, Color Scanning, Xerox Scan to PC Desktop® software (optional)	
Fax Fax features	Walk-up fax and LAN fax[2] (fax from the PCL print driver) (33.6 Kbps with MMR/MR/MH, JBIG, JPEG compression)[3], Junk fax barrier, Memory fax, Secure receive, Delay fax, Color fax, Speed dials, Group dials	
Warranty	One-year on-site warranty, Xerox Total Satisfaction Guarantee	

[1] Print Volume uniformly distributed over 30 days   [2] Accessed via PCL driver   [3] Analog phone line required

Device Management
CentreWare® IS Embedded Web Server, CentreWare Web, PrintingScout™, email alerts

Print Drivers
Windows® 2000/2003 Server/XP Pro/XP/ Vista, Mac OS® X version 10.2 or higher, Solaris 8/9/10, HPUX® 11.0, AIX® 4.3.3, Turbo Linux™ 10 Desktop, RedHat® ES3/ES4, SUSE™ 9.2/9.3, Fedora™ Core 1, YellowDog 3.x

Font Capability
PostScript® fonts: 136; PCL® fonts: 81

Media Handling
All trays: 17 – 40 lb. bond to 80 lb. cover / 65 – 220 gsm; Two-sided output: 17 – 43 lb. bond / 65 – 163 gsm; Automatic Document Feeder: 17 – 32 lb. bond / 65 – 120 gsm; Media types: Plain paper, envelopes, labels, transparencies, card stock, glossy coated

Color Standards
PANTONE® Color approved solid-color Simulations, Color Correction, ICC Profile

Operating Environment
Temperature: Operating: 50° to 90° F / 10° to 32° C; Storage: 32° to 95° F / 0° to 35° C; Relative humidity: 15 to 80 %; Sound pressure: Operating: 51.6dBA, Standby: 26.8dBA; Sound power level: Operating: 6.59B; Standby: 4.18B

Electrical
Power: 110–127 VAC or 220–240 VAC, 50/60 Hz; Power consumption: Standby: 90 W, Printing: 500 W, Power Save: 17 W; ENERGY STAR® qualified

Dimensions (WxDxH)
18.1 x 20.5 x 28.7 in. / 460 x 520 x 730 mm; Weight: 6180MFP/N: 88.2 lb. / 40 kg, 6180MFP/D: 90.4 lb. / 41 kg

Certifications
FCC Part 15, Class B, FCC Part 68, Listed UL 60950-1/CSA 60950-1-03, CE Mark applicable to Directives 73/23/EEC, 89/336/EEC, and 1999/5/EC, RoHS Directive 2002/ 95/EC, WEEE Directive 2002/96/EC

Supplies
Standard-capacity print cartridge:*
Black: 3,000 pages	113R00722
Cyan: 2,000 pages	113R00719
Magenta: 2,000 pages	113R00720
Yellow: 2,000 pages	113R00721

High-capacity print cartridge:*
Black: 8,000 pages	113R00726
Cyan: 6,000 pages	113R00723
Magenta: 6,000 pages	113R00724
Yellow: 6,000 pages	113R00725

Options
550-sheet feeder and stand	097S03833
256 MB Phaser Memory	097S03743
512 MB Phaser Memory	097S03635
Automatic two-sided printing unit	097S03746
Scan to PC Desktop:	
Professional Small Business Edition	097S03911
SE Small Business Edition	097S03910
Multi-Protocol Network Card	097S03745
(Support for DDNS, IPP, Wins, SSL/HTTPS, IPv6, IPSec, WSD-Print)	
Wireless Network Adapter	097S03740

*Average standard pages. Declared Yield in accordance with ISO/IEC 19798. Yield will vary based on image, area coverage and print mode.

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